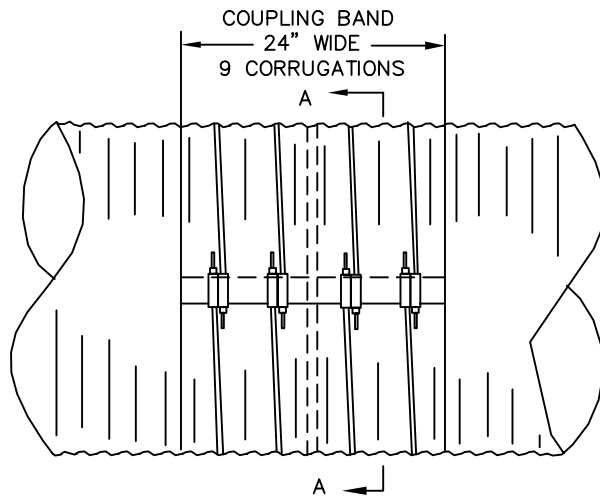


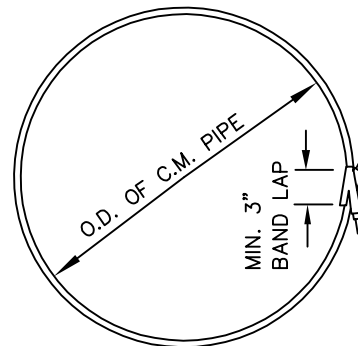
# WATERTIGHT COUPLING BANDS FOR ZINC COATED CORRUGATED METAL PIPE



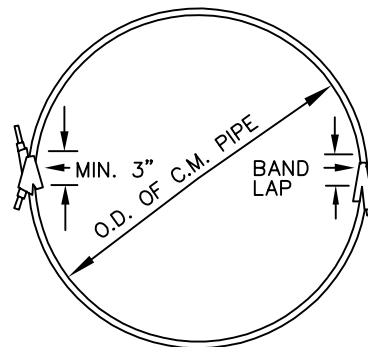
SIDE ELEVATION  
CORRUGATION DIMENSION 2 2/3"x1 1/2"

LENGTH OF RODS	
THREADED 9" BOTH ENDS	
DIA. IN.	LENGTH IN.
15	63
18	72
21	82
24	92
30	110
36	129
42	149
48	168
54	101
60	110
66	120
72	129

2-REQ.



ELEVATION A-A  
PIPE DIAMETER 15" TO 48" INC.



ELEVATION A-A  
PIPE DIAMETER 54" TO 72" INC.

## GALVANIZED RODS AND TANK LUGS

1/2" DIA. FOR PIPE DIA. 15" TO 48" INC. FULL LENGTH RODS.

5/8" DIA. FOR PIPE DIA. 54" TO 72" INC. 1/2 LENGTH RODS WITH 2 LUGS.

## COUPLING BANDS

LENGTH TO GIVE MINIMUM 3" BAND LAP.

ALL BANDS TO BE TWO GAGES LIGHTER THAN THE GAGE OF THE PIPE BUT NEVER LESS THAN 16 GAGE METAL.

RIVETS IN LONGITUDINAL SEAM UNDER COLLAR TO BE OMITTED AND SEAM STITCH WELDED.

BANDS TO BE ASPHALT COATED-TYPE A.

## GENERAL

FIELD APPLICATION OF ASPHALT BASE.

CEMENT WITH ASBESTOS FIBERS (ROOF CEMENT) SUPPLIED BY DEVELOPER.

TO BE APPLIED AT LAP OF COUPLING BANDS.

STANDARD DRAWING NO.: RTSC-NE-ENG-626-CAD
APPROVAL DATE: 1972
REVISIONS:

U.S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE	
Designed _____	Date _____
Drawn _____	Approved by _____
Traced _____	Title _____
Checked _____	Sheet _____
	Drawing No. _____